

APQP4Wind Manual ver. 1.3 - Change Log, 9

Page	Change
7	Responsibility Matrix. 2.2. Drawing and Specification Review. X added in the column for for 'Manufacturing to Specification.'

As per September 2022 the scope of APQP4Wind was e developers etc.. The overall intention with the updates version 1.3 APQP4Wind Manual is to incorporate this sc Other than that only a few elements and concepts have

Note:

For changes and updates implemented as a consequence change description is not repeated.

Page	Change
1ff	Utilities, developers etc. are introduced and implemented
1	Improvement of quality added
1ff	A straight customer/supplier relationship is introduced
1ff	Organization is introduced
2-4	Table of contents is updated
5	Customer/supplier relations introduced and focus on entire quality planning process
5	The omission of HSE removed

Page	Change
5	Figure removed
5	New figure
6	The Product Quality Plan is here referred to as the Quality Plan
7	Responsibility matrix updated
8	Framework updated
9	Input - output updated
11	.. "may" replaces "could"
12	Design and delivery added to common procedure for Kickoff
13	.. "can" replaces "could"
14	New section: 2.4 Capacity Planning and Contingency Planning
15 ff	"Organizations" replaces "supplier"
19	Section 3.3. updated

Page	Change
21	New section: 4.3 Process Special Characteristics
24	Should replaced by Shall
30-32	Glossary updated
33	Abbreviations updated
38	Severity definition updated
39	Wording updated
40	Process replaces assembly
40	"shall" replaces "will"
41	Severity definition updated
41	Wording updated
42	Detection definition updated
44	Wording replace: distribution, but it does not consider
51	Capability plan and capacity plan added

Page	Change
52	Chapters added and wording updated
53	Chapters added and wording updated

September 2026

Comment
No matter if you are doing design, manufacturing, service, or all, you are responsible for performing this activity.
extended to cover also the utilities, and changes, that have implemented in the scope extension throughout the manual. It has been clarified.
<i>e of previously described changes, the</i>
Comment
No limitation to the scope anymore. This change is implemented throughout the manual.
General improvement of quality is now added to the scope
No limitation to the scope anymore
Replacing customer/supplier/sub-supplier. This change is implemented throughout the manual.
Consequential corrections
No limitation to the scope anymore
HS(E) is already part for the FMEAs and the omission is unnecessary

Comment
By the introduction of a straight customer/supplier relation this and the next figure are redundant
New figure, illustrating a straight customer/supplier relationship
This changes shall make it clear, that APQP4Wind processes and tools also applies for design processes, projects, services and other processes in the wind industry
Deliverables updated according to changes, responsibility changed, covering scope extension, and definitions updated accordingly.
The Framework has been updated to insure the inclusion of all services in the extended scope. Model Build and First Production Run have been added to prototype and 0-serie in the framework and the stages have been renamed to cover the extended scope
Consequential corrections
This has always been the intention and interpretation; could is not defined as verb (note page 30)
Adjustment according to new scope
This has always been the intention and interpretation; could is not defined as verb (note page 30)
Requirements regarding planning of capacity and contingency added.
Consequential change
Wording updated to cower the scope extension

Comment
Requirements regarding Process Special Characteristics, equivalent to section 2.6 Special Characteristics, is added to make it clear, that PSC must be controlled and communicated also from the Process Design and Development phase.
Should is not defined in the manual; intentions and interpretation are shall in ver. 1.2
Consequential corrections. Definitions added and updated and a note regarding production vs. manufacturing has been added.
Disconnection of occurrence and detection when ranking the severity has been stressed.
Common wording (cause of failure, ability) introduced.
In accordance with the extended scope
"will" is not defined as verb (note page 30)
Disconnection to occurrence and detection when ranking the severity has been stressed.
Common wording (cause of failure, ability) introduced.
The connection between MSA results and ranking of detection has been added.
Wording replace to: variation, but it does additionally consider
Consequential corrections

Comment
Consequential corrections
Consequential corrections